

Amendments to the Specification:

Please amend the specification as follows:

Please replace the paragraph on page 1, lines 13-18 with the following rewritten paragraph:

Then the substrate is moved relative to the device, after which again a component is positioned on the substrate. Once an initial position of the substrate relative to the device has been established by means of the camera, the substrate is then moved to any desired position relative to the device by a drive. If the substrate is moved relative to the device it is important to be sure that ~~this imposed~~ the desired displacement is also really executed. For this purposes the device is to be calibrated.

Please replace the paragraph extending from page 1, line 23 to page 2, line 2 with the following rewritten paragraph:

This object is achieved with the method according to the invention in that an object having at least one reference element is brought into an image area of the camera, after which a first position of the reference element relative to the device is determined from an image made by the camera, then the object is displaced ~~a displacement~~ relative to the device is ~~imposed on the object~~, a second position of the reference element relative to the device is determined from a second image made by the camera, after which a real displacement of the object relative to the device is determined from the first and second relative positions, which real displacement is compared with the ~~imposed~~ desired displacement.

Please replace the paragraph on page 2, lines 3-6 with the following rewritten paragraph:

If the real displacement corresponds to the ~~imposed~~ desired displacement and when subsequently the device is used for, for example, placing components onto a substrate, it may be assumed when the substrate is displaced, that this substrate really undergoes this desired displacement.

Please replace the paragraph on page 2, lines 7-11 with the following rewritten paragraph:

If the real displacement does not correspond to the ~~imposed~~ desired displacement, there should be examined what has caused this deviation and the device can be adapted as required. Alternatively, however, it is possible to adapt the ~~imposed~~ desired displacement on the basis of the differences perceived between the real displacement and the ~~imposed~~ desired displacement so that a desired real displacement is realized as yet.